

~ Celebrating 46 Years in 2013 ~

**BRENNER
TOURS** 😊

BRENNER TOURS

Taking Along Friends Everywhere We Go!

Since 1967

“Your Ticket to Fun!”

CELEBRATING 46 YEARS IN 2013

2535 132nd Ave.
Hopkins, MI 49328
www.brennertours.com

Toll Free 877-793-7430
269-793-0100
email: brenners@brennertours.com

Dear Friends,

What a great year this has been! We have so much fun traveling together! Thank you folks. God has blessed us and we are so grateful.

We have some great tours planned for 2013. Several, one- and two-day tours and longer tours east and west. Also, tours to Europe, including air from Grand Rapids.

We spend hours researching each destination, talking and negotiating with local contacts we have made over the years, people involved in tourism.

We believe the care and effort we put into the design and development of each tour is reflected in the experience you receive on each tour.

Let our 46 years of experience work for you! We have taken thousands of people on tours over the years and it has been a fantastic experience!

Most of us have our own stories and experiences of travel and the gift it gives us on so many levels. Travel changes our lives, it changes the way we see the world around us and lets us appreciate history, culture, customs, and people in general.

Whatever your plans are for 2013, we hope they include a chance to get out and travel. We would be honored to have you travel with us. Together let's create and share lifelong memories ... on the road.

God bless you.

Your Friends at Brenner Tours

What People are Saying about Brenner ...



“As usual, very relaxing and enjoyable with plenty of sights to see and things to do.”

J. R. & Lee Ward

“It was great, I enjoyed it all. The people were like family, everyone was so friendly.”

Jean Wilson

“Our tour guide and driver were excellent, could not be better. Excellent trip, we recommend it to anyone.”

Fred & Fran Bartlett

“As first time travelers with Brenner Tours we thoroughly enjoyed ourselves and plan to travel with Brenner's again.”

Ray & Shirley Burga

Our Mission Statement

Brenner Vacations is a family owned and operated Christian company committed to quality, excellence and integrity in providing adventure vacation opportunities with a truly caring touch and a focus on the traveler's needs.

- **HOW TO MAKE RESERVATIONS:**
Mail reservation form and deposit to 2535 132nd Ave., Hopkins, MI 49328
Provide the following information:
Name and Date of Tour
- Number of Reservations Needed
- Type of room accommodations (single, double, triple)
- Your preferred departure point
- When Brenner receives your reservation and deposit, we send a confirmation and Trip Cancellation Insurance folder information along with a confirmation. On the confirmation you will see your balance owed on the trip.

Reservation Form on Page 19

Please **SAVE THIS BROCHURE!**

We are mailing this one brochure this year because of printing & postage costs. Thanks for understanding.

BOOK NOW AND MAKE IT A GO!!

“Friendliness of fellow travelers outdone only by the variety and beauty of all we saw.”
Ken and Carol Smith

DEPARTURE LOCATION

- ALLEGAN – First Baptist Church on M-40 south of M-89 in back lot on the west, not by road
- GRAND RAPIDS - 28th & Michael in Wyoming. Please do not park near the Family Fare Store.
Park on east side facing Michael Street
- HOLLAND – Park by the K-Mart Plaza on the southeast corner of Waverly and Chicago Drive, not near the Store Entrance
- KALAMAZOO – Maple Hill Mall near McDonalds, north side of M43, east of US131
- .
- MARTIN - Reformed Church, east off US 131
- .
- **INDIANA PICK UPS**
- MIDDLEBURY, IN - The Essenhaus Restaurant, located one mile west of SR 13, north side of US 20.
Check in at front desk at the Country Inn with your car's license plate number
- SOUTH BEND, IN – Bob Evans Restaurant, 204 Dixie way South Route 933 at I-80/90 Exit 177

“Fun from beginning to end & so many nice people!”
Bob & Chris Anderson,
Hudsonville, MI

BRENNER ESCORTED MOTORCOACH TOURS INCLUDE:

- Brenner Escort
- Taxes and gratuities on included functions
- Sightseeing and admission per itinerary
- Fun experiences, unique dining experiences
- Modern, deluxe rest room equipped motor coaches with A/C, large, panoramic windows, reclining seats, and DVD monitors
- Carefully planned itineraries
- Professional Drivers, Compass and Cardinal Coaches
- Rest stops approximately every 2 - 2-1/2 hours. Seating rotation which affords equal opportunity for each traveler to view scenery equally from different areas of the coach throughout the trip.
- Deluxe hotel accommodations at hotels, motels, motor inns, and resorts.

THINKING OF A LAST MINUTE TRIP? CALL, EVEN IF IT'S PAST THE DUE DATE, WE WILL TRY OUR BEST TO ACCOMMODATE YOU.

TOURS DO NOT BEGIN OR END IN HOPKINS

WE DO NOT PICK UP AT ALL LOCATIONS ON EVERY TOUR!

Although every effort to is made to accommodate every traveler, pick up at your desired location may not be possible on every tour. This is determined two weeks prior to departure based on direction of travel, number of travelers at each location, attractions and the drivers' federally-mandated hours of service. If you plan to leave your vehicle at the departure point for the duration of the tour, please inform someone at the establishment. Be aware neither that establishment nor Brenner Tours can accept responsibility for damage to vehicles left.

IMPORTANT INFORMATION: The 2013 tour prices listed is based on currency exchange in effect. All tour prices are subject to revision in the event of a fluctuation in tariff rates, currency rates, gasoline surcharges or other factors beyond our control. Every effort is made to publish accurate printing. Rates quoted in US Dollars. We reserve the right to vary itineraries and substitute facilities, hotels, or events of equal or better quality if necessary.

We're working for you ... It takes teamwork in today's world

2013 marks our 46th anniversary in the travel business. We are a family business and are proud to continue serving your travel needs. Whether you have taken one trip or traveled many times with us, we say "thank you" and appreciate you!

Brenner Tours has teamed up with Travel Alliance Partners (TAP) to offer more than 500 escorted tours throughout the United States, Canada, and all over the world. Over 250 of these tours are guaranteed to operate. With this Guaranteed Departure assurance, you can be certain when you make a reservation the trip will operate - it is Guaranteed to Go!

Our TAP Partners are 38 qualified, reputable North American Tour Operators. We work together to

promote tour packages with the highest quality and biggest variety. Our 2013 collection of Guaranteed Departures can take you to your favorite destinations. In addition to the wide variety you have to choose from, our Travel Alliance Partners has hundreds of additional packages available. Stay on our Brenner Tour web site www.brennertours.com, click the TAP logo to research the entire list of wonderful tours and travel options. This site is updated with exciting tour opportunities by-weekly. Please visit this web site often. You can book these TAP Tours on our website and use your credit card for deposit and payment.

Whether you are an individual looking to join a tour, or a Group Leader wanting to avoid having

to cancel another tour, we invite you to look at our Guaranteed Departures.

As times have changed these past 46 years, we are changing too. We still offer great motor coach tours escorted by Brenner. Please take a look at our 15 motor coach tours we offer in 2013. You can view these tours online or we will mail you a brochure. Plus, we still offer vacations all over the world for our independent travelers. We look forward to welcoming you on an exciting journey in 2013. Contact Brenner Tours at 1-877-793-7430 or 269-792-0100 or email brenners@brennertours.com. We will treat you like family.

Your Friends at Brenner



For Information and Reservations:
Brenner Tours, Inc. Since 1967
2533 132nd Ave., Hopkins, MI 49328
**WORLDWIDE TRAVEL with our
TRAVEL PARTNER, COLLETTE**

Refer to page 17 in this brochure. Eight tours, day-by-day itinerary on our web or call us and we will mail you a brochure. These eight tours include round trip air from Grand Rapids, Michigan. Other departure dates and airports are possible. Prices will vary. Please call us.

Refer to www.brennertours.com for itineraries

Email: brenners@brennertours.com (24 Hours)

Phone: 269.793.0100 or 877.793.7430

(If you get answer machine please leave a message.

We will get back to you!)

Gone With the Wind - Atlanta & the Old South

April 1 - April 6

6 Days

\$859.00 Per Person/Double

\$1,109.00 Single

\$845.00 Per Person/Triple

Escort: Pam Brenner

\$25.00 Per Person Deposit

\$200.00 Due Jan. 4

Final Payment March 1

BOOK NOW AND MAKE IT A GO!!

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

HIGHLIGHTS:

- Lexington Blue Grass Horse Farm Tour
- Dinner at Pittypat's Porch Restaurant
- Atlanta City Tour with Local Guide
- Stone Mountain Park
- CNN Studios Tour
- World of Coca Cola Tour
- Buckhead Area of Atlanta
- Jonesboro - Home of Gone With the Wind - Step on Guide
- Road to Tara Museum
- Oaks Plantation Luncheon
- Oaks Plantation Tour with Customized Guide
- Georgia Aquarium
- Dinner Cruise on the Spirit of Jefferson
- Louisville Slugger Bat Tour
- 5 Continental Breakfasts
- 1 Lunch
- 2 Dinners

DAY 1: Let's start today looking forward to seeing the sights, hearing the sounds, sampling the tastes, and enjoying the deep south in the Spring as we travel south to our overnight destination in the heart of Blue Grass Country.

DAY 2: No visit to Lexington is complete without a visit to the Blue Grass countryside and the famous horse farms in this area. A local guide shows us this famous area along with views of Calumet and other renowned farms. See where the motion pictures "Dreamers" and "Seabiscuit" were filmed. Included are walks through historic Keenland Race Track and a visit to a private stallion and brood mare horse farm. Travel through Tennessee into Georgia to our home for the next 3 nights in Atlanta. This evening a real treat waits as we dine at the one and only Pittypat's Porch Restaurant, where old southern charm and new southern flavors have been served for over 40 years. This one-of-a-kind atmosphere, southern hospitality and homemade southern food caps off our day. (CB D)

DAY 3: "Hot-lanta" has so many sights to see and so many interesting places to visit; we set out with a local guide. Included are drives along historic Peachtree Street, plus seeing the Governors Mansion, the homes of the famous Buckhead region, Olympic Village and the Games of the 1996 Olympic Games. Also included are visits to the home of Margaret Mitchell, author of "Gone with the Wind," seeing downtown Atlanta and the Georgia State Capital, visiting the Martin Luther King National Historic Site, plus a group visit to Underground Atlanta. Lunch on your own at CNN Center, then enjoy a guided tour of the CNN Studios. No visit to Atlanta is complete without seeing the World of Coca Cola for a self-guided tour to learn the history of the world's most popular soft drink. Later this afternoon we visit famous Stone Mountain Park, a giant granite mountain and home of the Confederate Memorial. Ride the tram to the top of the mountain, and visit Plantation an Crossroad, a recreated 1970's southern

town. Return to our hotel early this evening, dinner is on your own. (CB)

DAY 4: Yesterday we visited the home of Margaret Mitchell, today our route takes us to Jonesboro, known as the home of Gone With the Wind. A guide joins us for stories about Gone With the Wind. We visit the Road to Tara Museum with its impressive inventory of a movie and book memorabilia from Gone With the Wind. A costumed guide shows us Oaks Plantation, so impressive! This plantation was one of the inspirations for Mitchell's Tara. A delicious lunch is included at the plantation. This afternoon we return to the downtown area and visit the Georgia Aquarium. This is the world's largest aquarium featuring an 8 million gallon aquarium tank filled with more fish and sea animals than any other in the world. The stars of the Aquarium are the famous Whale Sharks. Come face-to-face with all these creatures in the enormous viewing window. Return to our hotel for our last night in Atlanta. (CB L)

DAY 5: Turn our thoughts north this morning traveling through Chattanooga and Nashville to our overnight stop in Kentucky. This evening enjoy a dinner cruise on the Spirit of Jefferson while meandering along the Ohio River. (CB D)

DAY 6: Time flies when your having fun, so it seems with our visit to the exciting city of Atlanta an the Deep South. The Louisville Slugger Museum and Factory let us view baseball memorabilia and see how these famous bats are made. As we wind our way home, enjoy a comfortable ride home thinking about all we have seen and done. (CB)

Taste of Ohio - A Culinary Experience

DAY 1: Our tasty adventure begins as we travel the highways in search of springtime sights and culinary delights. Holmes County in Berlin, Ohio is home to the world's largest Amish population. Slow down a little and come face-to-face with a simpler way of life. We travel the back roads of Berlin with our local guide. Today we literally eat our way across the county starting with our stop at Coblentz Chocolates, a locally owned Amish establishment. Sample some of the delicious candy and goodies. Hershberger's Bakery and Farmers Market is our next stop. Again, sample the goodies and purchase your favorite baked goods to take home. As we travel the country roads, our guide will give insight and information into the Amish ways and traditions. Today's highlight is our delicious home-cooked Amish meal in an Amish home. You will surely enjoy this treat, it caps off our day in the country. A delicious jar of Amish peanut butter spread is our treat, and the cook will share with us how this lip-smacking good treat is made. (D)

DAY 2: After a continental breakfast at the hotel, our first stop is Heines Cheese, which features over 50 samples and varieties of cheese, plus other tasty goodies. The Walnut Creek Farms Bulk Food Store allows us some time to sample more goodies or perhaps stock up on some of our favorite foods. Leaving Holmes County, our next stop is the famous JM Smuckers Store and Cafe. This store showcases the companies famous brands and features merchandise for both kitchen and home. Have lunch on your own in the Smucker's Cafe which offers delicious foods and recipes made from company ingredients. The Everything Rubbermaid Store is owned and operated by Rubbermaid Home Products and features the world's most complete selection of Rubbermaid products in one store. Our roads lead us to Columbus later today. This evening enjoy a wonderful included dinner at the Schmidts



DAY 3: Drive through the Ohio countryside to Greenville, home of the famous Kitchen-Aid Factory and Store. This store showcases Kitchen Aid's counter top appliances like the stand mixers that made Kitchen Aid famous. The lower level storeroom also features a museum with old-time household appliances and the development of the Kitchen Aid mixer. We are working on a surprise with the Kitchen Aid experience. After leaving Greenville our route north follows the highways of Ohio and Indiana as we return home filled with treats and eats from our Ohio Culinary experience. (CB)

*"It's nice to have everything taken care of for you."
Earl & Mina Haveman*

May 15 - May 17

3 Days

\$459.00 Per Person/Double

\$562.00 Single

\$454.00 Per Person/Triple

Escort: Kaylee Brenner

\$25.00 Per Person Deposit

Final Due April 10

BOOK NOW AND MAKE IT A GO!!

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

HIGHLIGHTS:

- Holmes County in Ohio
- Coblentz Chocolates
- Hershberger Bakery & Farmers Market
- Home Cooked Amish Meal in Amish Home
- Heines Cheese Shop
- Walnut Creek Bulk Foods
- JM Smuckers Store
- Everything Rubbermaid Store
- Schmid'ts Sausage House Restaurant Voted "Best in America"
- Tour of Kitchen-Aid Factory
- 2 Continental Breakfasts
- 2 Dinners

Flea Market & Quilt Auction of Michigan

May 17 - May 18

2 Days

\$169.00 Per Person/Double

\$219.00 Single

\$160.00 Per Person/Triple

Kalamazoo Depart 7:00 a.m. -

Return 6:00 p.m.

Martin Depart 7:30 a.m. - Return 5:30 p.m.

Grand Rapids Depart 8:00 a.m. -

Return 5:00 p.m.

Escort: Pam Brenner

\$25.00 Per Person Deposit

Final Payment June 15

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

DAY 1: Let's head "Up North" for some food, fun, and shopping in Michigan's Amish community. Arrive by mid-morning to the Flea Market, featuring over 500 vendors selling their wares. These vendors are selected for the items they offer to the public. Unlike other Flea Markets, here you are assured of finding quality merchandise. Find the best bargains available while browsing the flea market, then check into our hotel for some time to refresh for this evening. Enjoy a family style home-cooked Amish meal served in an Amish home. This delicious meal caps off our day at the Market. (D)

DAY 2: Depart our hotel by mid morning to the quilt Auction Sale. See the beautiful quilts offered for sale, perhaps you might see one you want. Later, we return home from our two-day jaunt in Michigan's Amish country. (CB)

BOOK NOW AND MAKE IT A GO!!

HIGHLIGHTS:

- Northern Michigan Flea Market
Featuring 500 Quality Vendors
- Quilt Auction
- Home-cooked Amish Meal in an Amish Home
- 1 Continental Breakfast

3 TOURS TO AMISH COUNTRY, INDIANA

1 - BROWN BAGGIN' - THURSDAY, APRIL 11

We get started this morning bound for Amish Country in Indiana. Our local guide, Bill, will join us and keep us informed about the countryside and the area we are seeing. Everyone receives a tote bag for gifts from our various stops throughout the day. As we wind our way along the roads, stops are made at Jo Jo Pretzels where we learn the art of pretzel making. Make your own pretzel and learn why they are shaped just so. At the Rise and Roll Bakery, you have the chance to sample the tasty donuts and treats. In Shipshewana, you have a lighter lunch on your own, then journey out to Dutch Country Market for a chance to meet the Lehman family and their wonderful noodles. They are also noted for delicious honey products and HUGE jelly beans! At the Guisburg Cheese House, we enjoy watching award-winning cheeses made in the Amish tradition, and again sample may of the over 40 flavors of cheese. More countryside roads lead us to Yoder's Popcorn Plant for some delicious popcorn just the way you remember it. See the many varieties of popcorn grown in Amish Country. Still more to see and do, so let's go on to Lambright Wind Chimes. One of the Lambright family daughters gives us a great tour. We get to hear "Big Ben" and see how these wonderful

\$93.00 Per Person

Wyoming Depart: 7:30 a.m. - Return 8:00 p.m.

Martin Depart: 8:00 a.m. - Return 7:30 p.m.

Kalamazoo Depart 8:30 a.m. - Return 7:00 p.m.

BOOK NOW AND MAKE IT A GO!!

Escort: Pam Brenner

\$25.00 Per Person Deposit

Final Payment May 10

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

chimes sound. At E & S Sales, we see a memorable Amish Bulk Food Store with over 50 varieties of cheese, home-made baked goods and a large selection of bulk foods. The highlight today is our buggy ride out to an Amish home for a delicious Thresher's Meal. With five special gifts tucked in our totes and a delicious meal under our belts, we return home from this fun-filled Amish Country adventure.

2 - QUILT GARDENS, AMISH QUILTING TUESDAY, SEPTEMBER 24

\$104.00 Per Person

Wyoming Depart: 7:30 a.m. - Return 8:00 p.m.

Martin Depart: 8:00 a.m. - Return 7:30 p.m.

Kalamazoo Depart 8:30 a.m. -

Return 7:00 p.m.

BOOK NOW AND MAKE IT A GO!!

Escort: Pam Brenner

\$25.00 Per Person Deposit

Final Payment August 22

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

We all receive a tote bag and then meet our guide, Bill, who will be with us the whole day and keep us entertained and informed with stories about the countryside which we travel through and about the local Amish people in Indiana. Our first stop is the Carriage House for a delicious Cinnamon Roll demo and a quilting bee. Elaine Jones will show us how to make these wonderful rolls, and we get to taste them with a cup of coffee. Next, we take time for an old fashioned-quilting bee. Test your quilting skills. Elaine usually invites her Amish friends over to join us for quilting. Onward we go to the Old Bag Factory. Lunch is included at The Trolley. While here, we take time to see all the wonderful things the store has to offer, including the "Art of Quilting at Quilt Design", a learning experience We make stops along the way to visit some of the Quilt Gardens, complete with many stories on our route. Keep a lookout for some of the Quilt Barns along the way. We have a very pleasant surprise; you might be schooled on this! Along the way, we see many of the well-known attractions and some places not too familiar. At the South Side Soda Shop, enjoy an old-fashioned hamburger, fries and soda, a great remembrance for us "seasoned travelers." Of course, keep some change handy for that jukebox cranking out the tunes in the corner. We return home with fond memories of our pleasant day in Amish Quilting Country.

3 - MAKING MEMORIES - TUESDAY, OCTOBER 15

\$89.00 Per Person

Wyoming Depart: 7:30 a.m. - Return 8:00 p.m.

Martin Depart: 8:00 a.m. - Return 7:30 p.m.

Kalamazoo Depart 8:30 a.m. -

Return 7:00 p.m.

BOOK NOW AND MAKE IT A GO!!

Escort: Kaylee Brenner

Final Payment September 12

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

We meet our guide Bill in Shipshewana and get our day started at the Rise & Roll Bakery. Sample some of the cinnamon/caramel donuts, the sausage loaf, or the very famous cashew crunch. Listen as the Amish women sing while cooking their wonderful array of breads, pies, cookies, cakes, whoopee pies and so much more. The Little Helper's Quilt Shop offers a fabulous selection of homemade quilts. This is an excellent example of a small Amish Cottage Industry. Take time to explore and browse the store, which features everything from clocks to baskets, quilts to wall hangings, homemade jams and jellies to beautiful leather goods. Next, become a kid again at our visit to a local Amish Toy Maker. Watch as he creates unique trains, barns, doll houses, and endless other hand-constructed wooden toys. Enjoy a light lunch at an Amish Tea Room, then let's do more exploring. Ever wonder how they make the Amish buggies? We stop at Miller's Carriage House to watch the process of making buggies. This family-owned business has been passed down and will continue to be passed down as the children get older. About 6 men work here, and they build a really unique and beautiful buggy. Make memories at the next stop. At B & L Woodcraft we get to build a birdhouse. You get to take it with you, and you get to pick out what you want on your birdhouse. Be sure to browse the patio furniture and other outside items. All this visiting has our appetites worked up. Enjoy a "Haystack" supper in the heart of Amish Country. This kind of meal has a story behind it as Bill explains "Amish Insurance." Of course, the homemade bread and pies will be served. Depending on the Fall Foliage, we will visit several quilt gardens along the way. We are filled to the brim with memories, food, back country roads and goodies as we return home from our day in Amish Country.

Gettysburg, Boston & the Boston Pops

June 10 - June 15

6 Days

\$1,129.00 Per Person/Double

\$1,429.00 Single

\$1,114.00 Per Person/Triple

Escort: Pam Brenner

\$25.00 Per Person Deposit

\$400.00 Due March 18

Final Payment April 10

BOOK NOW AND

MAKE IT A GO!!

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

HIGHLIGHTS:

- Flight 93 Memorial
- Gettysburg National Park Tour with Battlefield Guide
- Visit Eisenhower National Historic Site
- Freedom Trail and Boston City Tour with local expert guide
- Faneuil Hall Marketplace & Quincy Market
- Dinner at "Cheers"
- Famous Boston Pops Concert
- Tour of Salem and Gloucester with local guide
- Lobster Bake at the famous Gloucester House Restaurant
- Boston Harbor Cruise
- Nautica Queen Luncheon Cruise
- 5 Continental Breakfasts
- 3 Lunches
- 1 Dinner

DAY 1: Let's set sail this morning heading east for a visit to one of America's most historic and famous cities - Boston. In Pennsylvania we visit the Flight 93 Memorial before checking into our comfortable overnight accommodations.

DAY 2: Enjoy the rolling hills of Pennsylvania to Gettysburg. From July 1 through the 3rd in 1963, the Union army under Major General George Meade fought the Confederate Army of General Robert E. Lee in the bloodiest battle of the Civil

War, resulting in 51,000 wounded, captured or killed soldiers. A local guide will provide valuable information as we visit this historic site. At the Eisenhower National Historic Site, visit the only home ever owned by President Eisenhower and his wife Mamie. Lunch is included, and then our travels continue east to the Bay State of Massachusetts. (CB L)

DAY 3: Our morning drive brings us to Boston. On our tour of Boston today, the highlight will be famous Freedom Trail, starting at the Boston Commons through downtown to see Beacon Hill, Bunker Hill Monument in Charlestown, Old North Church, and the meeting house where the Boston Tea Party was planned. No visit to Boston is complete without time to visit and have lunch on our own at Quincy Marketplace. Adjoining the Marketplace is Faneuil Hall where many important moments in history took place. After lunch, our tour continues with a visit to the JFK Library and Museum to hear the story of the Kennedy years. The USS Constitution lies in anchor in the harbor. Visit "Old Ironsides" in the Charlestown Naval Yard. This evening our Boston adventure continues with dinner at "Cheers" Bar. The motto here is "everybody knows your name." Symphony Hall is home to the famous Boston Pops Orchestra and Boston Symphony Orchestra. Enjoy a mix of classical, show tunes and popular music at the Hall by this famous group of musicians. (CB D)

DAY 4: Salem and Gloucester are woven together by geographical proximity, yet each city offers a wide variety in historical significance. Our guide will show us the sights of the capital of the Massachusetts Bay Colony. Salem is famous for the witchcraft hysteria in 1692, resulting in trials and the deaths of 19 women and children. The streets retain much of their 18th century charm. Our visit includes Pickering Wharf, the Salem Witch Museum, the House of Seven Gables, the Witch House, and the Salem National Historic Site. All this visiting has our appetites worked up, so let's savor a delicious Lobster Bake at the world famous Gloucester House Restaurant. This afternoon tour Gloucester and Rockport. Make a photo stop at the famous Fisherman's Statue. See the memorial dedicated to the wives of fishermen, also located on the Gloucester Boulevard. Then travel to Rockport, designated by Walt Disney as one of the most picturesque towns in America, famous for its art colony located on Bearskin Neck. Browsing the galleries, specialty shops, or the many fine eateries located here, you will enjoy this quaint area. Continuing back through East Gloucester, drive past Bass Rocks where the term "rock hound coast of New England" will come to life. Your guide will relate stories of this "dangerous" fishing industry of Gloucester that was brought to the public's attention recently in the Hollywood movie, "The Perfect Storm." Always famous for its fishing industry, Gloucester today is bustling with large fishing boats, fish processing plants and boat yards. (CB Lobster Bake)

DAY 5: We have seen Boston by land, this morning learn the historic and contemporary milestones of Boston's inner and outer harbor. From hero tales of the Revolutionary War to the local legends of the sea, you will be entertained. Learn how the harbor has been transformed to one of the cleanest harbors in the country, plus view the nation's oldest continuously manned lighthouse. Visit the harbor Islands National Park area, Boston's working port and view some examples of extravagant waterfront living. Back on land, we trace a trail west to Pennsylvania for our overnight stop. (CB)

DAY 6: Journey to Ohio and board the Nautical Queen. A treat waits on our exciting lake front and river cruise viewing historic bridges and the ever-changing skyline. Enjoy a delicious buffet meal on this cruise, then return to land and continue our journey home. (CB L)



Canyonlands & National Parks of the Southwest

July 29 - August 9

12 Days

\$1,852.00 Per Person/Double

\$2,402.00 Single

\$1,822.00 Per Person/Triple

Escort: Pam Brenner

\$25.00 Per Person Deposit

\$800.00 Due May 1

Final Payment June 17

BOOK NOW AND

MAKE IT A GO!!

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

HIGHLIGHTS:

- Estes Park, Colorado
- Rocky Mountain National Park
- Colorado National Monument
- Arches National Park
- Moab and Red Rock Country
- Canyonlands by Night, Cruise & Light Show
- Bryce Canyon National Park
- Bar G Wranglers Dinner Show
- Zion National Park
- Grand Canyon National Park North Rim
- Vermillion Cliffs and Marble Canyon
- Lake Powell
- Glen Canyon Dam
- Monument Valley Tour with Local Native American Guide
- Four Corners - Utah, Arizona, Colorado, New Mexico
- Mesa Verde National Park Guided Tour
- Stop at Boot Hill in Dodge City
- Mark Twain Riverboat Dinner Cruise
- Heartland Dairies Tour
- 9 Continental Breakfasts
- 2 Lunches
- 3 Dinners

DAY 1: Our compass points west as together we explore some of the southwest's most unique and colorful canyons and national parks. Dinner this evening is at the Iowa Machine Shed Restaurant. (D)

DAY 2: The fertile rolling farmlands of Iowa blends into Nebraska's plain as our travels continue ever west. (CB)

DAY 3: Late morning finds us in Estes Park, nestled at the base of Rocky Mountain National Park. You have lunch on your own and explore the streets of this colorful village. Get ready for a Rocky Mountain high this afternoon while visiting and driving through the National Park, crossing the Continental Divide and continuing our journey over, around and through the mountain-side scenery of Colorado. (CB)

DAY 4: Colorado National Monument is a brilliantly colored canyon country with fascinating rock sculptures. We travel the Rim Rock Drive, one of the grandest and scenic drives in America offering 23 miles of breathtaking scenery. Be prepared to be amazed on our visit to Arches National Park, a natural landscape of giant stone arches, pinnacles, spires, fins, and even windows that were once the bed of an ancient sea. Tonight in Moab enjoy a calm water cruise down the Colorado River on our Canyonlands by night cruise. See illuminated cliff, rock formations, and learn the area's geology, history, legend and lore. (CB)

DAY 5: The sights we have already seen are but a taste of what lies ahead. The spectacular scenery of Utah ranges from lush Rocky Mountain vistas and valleys to desolate red-rock canyons. The sights abound as our travel heads west and south to Bryce Canyon National Park. Some of the most colorful rocks have been carved and sculpted by erosion into pillars called "hoodoos." The red, yellow and bronze tints in the rock are caused by the iron oxides. This evening enjoy a delicious included western dinner and show presented by the Bar G Wranglers. (D)

DAY 6: Some of the most enormous rock formations are in Zion National Park. We stop at the Visitors Center and board a tram for our visit into the canyon. As our tram takes us deeper into the canyon, we are surrounded by massive rock formations, which are described as temples, cathedrals, and thrones. These formations rise to great heights with the highest being almost 9,000 feet above us. Our travel east takes us out of the valley floor through a series of switchbacks through the mile-long Zion tunnel to our overnight accommodations. (CB)

DAY 7: The Kaibab Plateau is a thickly forested domed limestone plateau. The Kaibab Plateau-North Rim Scenic Byway winds its way from Jacob Lake to the North Rim of the Grand Canyon and has been described as the most beautiful 42 miles in the United States. Although the North Rim is not as developed

"This trip was the friendliest bunch of people to travel with. We pray that we can travel with you for many years."
David & Pauline Wallinga

"Brenner Tours is the best value for your money!"
Jay & Susan Harris

as the South, the sights we see today will be forever remembered and treasured. From bright Angel overlook, we can see the San Francisco Mountain peaks some 80 miles south of the South Rim. As we leave the North Rim enjoy the colorful Vermilion Cliffs and Marble Canyon as we make our way to Page. (CB)

DAY 8: Our first stop this morning is the Glen Canyon Visitors Center where we learn about the massive construction project and requirements to build this dam. A guided tour of the facility allows a close look at the operations and



maintenance needed. The colorful Arizona countryside soon brings us to Kayenta. At the Visitors Center we meet our Native American Guide who will take us down into Monument Valley which is located in the Navajo Indian Reservation. At Mystery Valley view monoliths of red sandstone which tower some 1,000 feet above the valley floor. Lunch is included while on the tour. We stay in this colorful area this evening. (CB L)

DAY 9: First stop this morning is Four Corners, where Utah, Arizona, Colorado and New Mexico boundaries meet, the only place in the U.S. where you may stand in four states at once! Mesa Verde National Park is one of the nation's major archeological parks. Tour Mesa Verde, known as "Green Table" with our local guide. A large part of Mesa Verde are the canyons which provide protection for the cliff dwellings. Our route through Colorado shows us the many sights this state has to offer. (CB L)

DAY 10: Our route today shuns the interstates as we travel the heartland of America through Colorado into Kansas with its flowing fields of grains waving in the wind. In Dodge city we pause to see famous Boot Hill Cemetery, named so because so many were buried with their boots on. Once called the "Wickedest Little City in America", today Dodge City is the hub for cattle shipping, beef packing and a supply and trade center for this large wheat-growing region.

DAY 11: Continue across Americas heartland to Missouri, the "Show Me" State. In Hannibal enjoy the sights of Main Street in this town of Mark Twain. This evening, a delicious dinner cruise on the mighty Mississippi caps off the day. (CB D)

DAY 12: Before our journey home we visit the Heartland Diaries which is part of the Heartland Ministries, a religious organization devoted to help people from all walks of life to start over again. Many people who have struggles with addictions, afflictions, unemployment or other troubles have had their lives restored by the work of this organization. We return home later today with memories of our travels in the canyons, cliffs and mountains of the Southwest. (CB)

"If you want to have a very enjoyable and safe journey, travel with Pam and Bob who are fun-loving and very accommodating. It doesn't take long before you feel like you're part of their family."
George & Gini Skibbe

"Brenner Tours is the best. Take this tour to see what God has created. Trips with Bob & Pam ... you see everything there is to see! Great hotels too!"
Jessie & Helen Price

BOOK NOW AND MAKE IT A GO!!

Wild West, Yellowstone and the Grand Tetons

September 3 - September 12
10 Days
\$1,559.00 Per Person/Double
\$2,009.00 Single
\$1,535.00 Per Person/Triple

Escort: Pam Brenner
\$25.00 Per Person Deposit
\$800.00 Due June 5
Final Payment July 19
**BOOK NOW AND
MAKE IT A GO!!**

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

DAY 1: Grab your cowboy hats and strap on those spurs, we are heading west in search of good times with good friends to Yellowstone, the Grand Tetons and the South Dakota Badlands area. Our westward route brings us into the Hawkeye State where we enjoy an included dinner before circling the wagons. (D)

DAY 2: We have honked our way across this land in search of the Mighty Green. Today we get to visit the John Deere Tractor Assembly Plant to see how these tractors are assembled. Our travel continues in the path of the early settlers and pioneers as we travel west to our overnight stop. (CB)

DAY 3: We “shunpike” today across the grassy plains of Nebraska into Wild and Wooly Wyoming. (CB)

DAY 4: Travel to Jackson which nestles at the base of the Grand Tetons on the Rocky Mountain Range. Travel through the Wind River Indian Reservation where the grave of the famous Indian guide Sacajawea is located. Enjoy some free time in Jackson, then jump on board the wagons and head out to

the Bar T-5 Covered Wagon Cookout and Show for some delicious western grub followed by western entertainment provided by mountain men, Indians and Western musicians. (CB D)

DAY 5 : Our day starts with a calm Sunrise Float Trip down the Snake River. Back on land, our route north takes us along the John D Rockefeller Parkway. The mountains on our left are the Grand Tetons which are the youngest on the continent. We meet our guide when entering Yellowstone. Our sightseeing today takes us to all the famous stops in this National Park including Old Faithful, the Painted Pots and more. Our day ends in the West Yellowstone area, enjoy the sights and sounds of this western city. (CB)

DAY 6: Enjoy more sights of Wyoming and Yellowstone today on our way to the cow town of Cody. The Buffalo Bill Museum displays belongings of this famous western show man, Annie Oakley and many artifacts of the early west. This evening a night of western entertainment starts with our visit to the Cody Cattle Company where a western chuck wagon supper and western show performance caps off our day. (CB D)

DAY 7: The spirit of the old west remains with us today as we travel over the ruggedly beautiful Bighorn Mountains to Custer and the State Park. We view the famous Crazy Horse Memorial before checking into our overnight accommodations. You will enjoy all the beauty of this region. This evening,



board the wagons for a ride out west to enjoy another great evening of good food and western entertainment at our Chuck wagon Cookout underneath the wide open skies of the state of South Dakota. (CB D)

DAY 8: Our morning gets started with a Buffalo Jeep Safari Ride in search of the Great American Bison herds which roam freely in Custer State Park. Travel the South Dakota highways to Wall Drug Store, famous for the ice cold water offered to all

BOOK NOW & MAKE IT A GO!!

HIGHLIGHTS:

- John Deere Tractor Factory Tour - Riding on a Cart - not walking
- Travel Nebraska's Grasslands
- Jackson, Wyoming
- Bar T-5 Covered Wagon Dinner Show
- Sunrise Scenic Float Trip On the Snake River
- John D. Rockefeller Parkway
- Grand Teton National Park
- Yellowstone National Park with local guide
- Buffalo Bill Historical Center
- Cody Cattle Company Dinner & Show
- Old Fashoned Hayride & Chuckwagon Cookout
- Bufalo Jeep Safari Ride in Custer State Park
- Crazy Horse Memorial
- Wall Drug Store
- Badlands National Park
- Mitchell Corn Palace
- LaCrosse Queen Riverboat Pizza Cruise
- 9 Continental Breakfasts
- 5 Dinners

travelers from all over the world. The Badlands Visitor Center offers us a look into the heart of the Badlands area which offers a look into the finest spectacular examples of weathering and erosion in the world.. (CB)

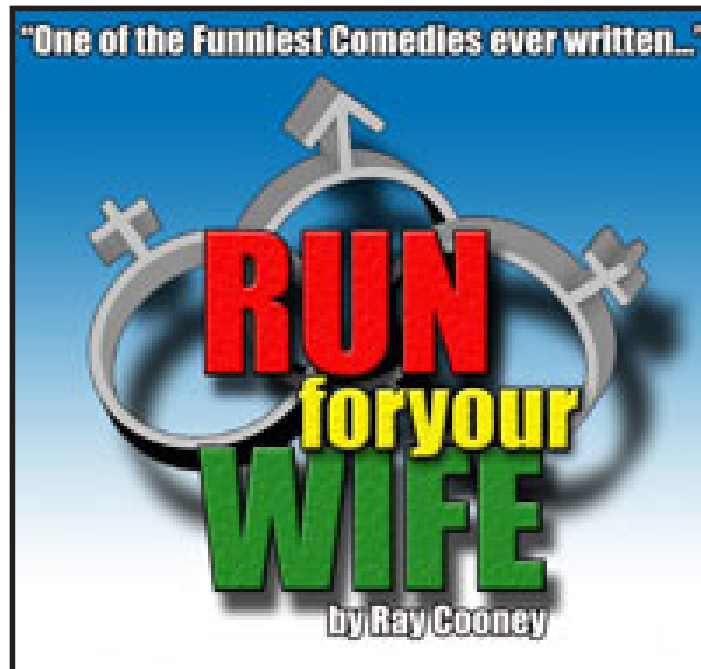
DAY 9: Visit the famous Corn Palace this morning as our route continues east through South Dakota and Minnesota to our overnight stay in LaCrosse. This evening, enjoy a pizza cruise on the mighty and beautiful Mississippi on board the LaCrosse Paddlewheeler. (CB D)

DAY 10: Return home today with memories of our great western adventure to the Wild West, Yellowstone and the Grand Tetons. (CB)

“Run for Your Wife” at the Fireside Theater Including Lake Geneva Luncheon Cruise

HIGHLIGHTS:

- Jelly Belly Candy Factory Tour
- Fireside’s Signature Dinner Buffet
- Hilarious Comedy Show at Fireside Theatre “Run for Your Wife”
- Lake Geneva Luncheon Cruise
- 1 Continental Breakfast



DAY 1: Pass through the Windy City of Chicago on our journey north to a sweet stop at the Jelly Belly Candy Company. Board the Jelly Belly Express Train for a tour of this facility where these world famous Jelly Beans are made and shipped all over the world. Of course, we must visit the Jelly Belly Store where we are able to sample and purchase these delectable sweets and purchase other candy made here. Check into our comfortable overnight hotel accommodations and get ready for this evening’s command performance, beginning with the Fireside Theater’s Signature Buffet Dinner, perhaps the best and most delicious dinner buffet anywhere. Master Chef Mike painstakingly and lovingly prepares this wonderful meal. It will truly be a highlight for us to enjoy! “Run for Your Wife” is possibly one of the funniest comedy stories ever written. When simple cab driver John Smith is mugged one day, two helpful police take him home. Unfortunately, John

is leading a double life with two different wives, and on this day, he is taken to the wrong home! What follows is a hilarious tale as this story unravels more and more, until it all finally comes together in a hilarious conclusion. You will laugh until it hurts, then laugh some more. (D)

DAY 2: Beautiful Lake Geneva has long been a playground for Chicago’s rich and famous. On our luncheon cruise this afternoon, we enjoy a delightful cruise while listening to the Captain’s narration of the beautiful estates and mansions that line the shore of the lake. Back on land, our thoughts turn east as we travel home from this delightful two-day vacation. (CB Luncheon Cruise)

August 22 - August 23

2 Days

\$295.00 Per Person/Double

\$345.00 Single

\$290.00 Per Person/Triple

Escort: Kaylee Brenner

\$25.00 Per Person Deposit

\$100.00 Due May 24

Final Payment July 5

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You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

Autumn Mystery Surprise

4 Days - 2 Departure Dates

October 16 - October 19
 October 23 - October 26
 4 Days Each
 \$687.00 Per Person/Double
 \$837.00 Single
 \$679.00 Per Person/Triple

Escort: Pam Brenner
 \$25.00 Per Person Deposit
 \$300.00 Due July 18
 Final Payment September 3
**BOOK NOW AND
 MAKE IT A GO!!**

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

DAY 1: When the leaves start a 'turning, we all get the yearning to join this Mystery. Which direction we travel is a mystery to unravel, keep guessing, until you get it right. We provide the clues, don't you dare snooze, you may not win the prize. Our 2012 Mystery was great, Hobo Ed and Denver first rate; we had a lot to observe. Up, down and around we went, our time well spent, in the mountains of this wild and wonderful state. The Whistle blew, the music played, the home-cooked meal was great. Could this possibly be a clue? What are we going to do? Do not get confused, this is not a ruse. A new direction we will travel, be prepared for no hassles, be ready to just have fun. Our 2013 Mystery is planned, could we go north then south or west then north, or this way and that, the choices are endless! We are all set; this could be our best yet. Come on along and join the throng. (L D)

DAY 2: The saying is this, "Travel re-

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 Choose the Dates That Fit into Your Busy Schedule!**



**"If You Want Suspense, Surprise,
 Fun, Laughter and Adventure,
 Come Along on a Mystery Trip!
 If you go on one,
 you'll likely get hooked!!"**

*"Bob & Pam always make it fun and interesting. Not knowing where we were headed and meeting new and familiar faces made it a great trip."
 Bob & Anna Tanner*

ally broadens your experience," so today let us expand our horizons. Travel again the roads to the new and out of the way places. Meet new friends and see new faces. First stop - guess you will have to wait to see. Irish eyes are smiling next, the "Glitzy" place is sure to please. "Cruising down the river" is sure to put you mind at ease. Hurry on to History, sights come alive in the beautiful old city. Put your feet up and set a spell, the front porch invites some relaxation. With all we have seen and done, it sometimes gets real taxing. (CB L D)

DAY 3: The sun is shining bright, the timing is just right, prepare for this day ahead. On the coach we go, to destinations not yet known. You will not be blue; we will give you this clue, now you must make guess. Over the river and through the woods, our travels do not end here. The waterfalls over the edge, we see it from the ledge. The road travels east to the valley, as we journey we must not dally. The shows tonight cap off today, we are glad you made it this way. (CB L D)

DAY 4: It seems too soon this Mystery will end, but we are really only

HIGHLIGHTS:

All Attractions:

- 3 Nights deluxe accommodations
- 3 Deluxe continental breakfasts
- 4 Lunches
- 3 Dinners
- PLUS - Surprises, mysteries, fun with our traveling mystery "family!" Beautiful autumn scenery and a lifetime of memories!"

*"Once you have traveled with Brenners, chances are that on your next trip with them you will be reunited with others who have traveled with Brenner."
 Myron & Garnet Rau*

started. Old friends are like gold, their value just increases. Discover some treasures on our next travels; it seems like a patchwork quilt. Each year we strive to be the best in making this Mystery Tour a success. From the unknown to the unique, from old to new and all places in between, soak up the sights, savor the smells, enjoy the new, cherish the old, taste the temptations, and most of all, have fun. Satisfy your wandering and wonderings on our Mystery Experience. (CB L)

Autumn, Cape Cod & the Islands of New England

October 1 - October 8

8 Days

\$1,199.00 Per Person/Double

\$1,549.00 Single

\$1,181.00 Per Person/Triple

Escort: Pam Brenner

\$25.00 Per Person Deposit

\$500.00 Due July 3

Final Payment August 15

BOOK NOW AND

MAKE IT A GO!!

You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

HIGHLIGHTS:

- Corning Museum of Glass
- Ten Mile Ocean Drive Fabulous Mansions
- Tour of the Famous Breakers Mansion
- Charm of Newport with Local Guide
- Plymouth - America's Hometown
- Mayflower II
- "Lands End" Provincetown Scenic Route 6A
- Local guide touring Hyannis & the Cape
- 4 Nights at Cape Point Hotel on the Cape
- Round Trip Ferry Rides to two Islands
- Martha's Vineyard & Island Tour
- Nantucket Island & Island Tour
- Daniel Webster Inn Grand Buffet
- Sandwich - Oldest Town on the Cape
- 2 Continental Breakfasts
- 4 Full Breakfasts
- 2 Dinners

DAY 1: We get started on our journey this morning traveling the highways through Ohio and Pennsylvania to our overnight stop in the Empire State.

DAY 2: Our first stop today is the famous Corning Glass Museum, which contains some 40,000 objects representing over 3,500 years of glass and glass making from Egyptian times to the 20th century. This afternoon the colors of autumn paint the countryside as we travel the Southern Tier Expressway while our travels continue east. (CB)

DAY 3: Depart for Newport, Rhode Island, America's first resort and the yachting capital of the world. A local guide will join us and keep us informed about this fascinating city. Drive the famous Ten Mile Drive with a visit to the opulent Breakers, built by Cornelius Vanderbilt II. America's Hometown - PLYMOUTH - As one of the country's first settlements it is well known in the United States for its historical value. Picture stops will be made at the Plymouth Rock, the traditional site of disembarkation of the Pilgrims in 1620 and the Mayflower II, a reproduction of the ship

that brought the Pilgrims to the New World. Also, a stop will be made at the Forefather's Monument, the largest, solid granite monument in the United States. It stands facing the harbor, welcoming those who come by water. Next, you will travel over the Sagamore Bridge onto Cape Cod. Tour Sandwich - the oldest town on Cape Cod. Sandwich became the site of one of America's largest glass factories, an industry that flourished during the 19th century. This quaint and quiet seaside community is the home town of Thornton Burgess, naturalist and author of 170 children's books. A Grand Buffet is included this evening at the Historic Daniel Webster Inn. After dinner you will travel to the mid Cape and check into the Cape Point Hotel. Unpack and settle in for a four-night stay. (CB D)

DAY 4: Breakfast is included this morning at your hotel. Your local guide will meet you at your hotel and will escort you to the Hy-Line Docks for ticketing and boarding of the traditional ferry to the island of Martha's Vineyard. Upon arrival you will board a local bus for a sightseeing tour. You will learn about the history and lifestyles of the islanders as you pass through Vineyard Haven. There will be free time for lunch and shopping

in the historic whaling town of Edgartown. Complete your day on the Island in Oak Bluffs. You may choose to stroll through "Cottage City" with its brightly painted cottages and decorative "gingerbread" trim. (B)

DAY 5: Breakfast is included this morning at your hotel. Your local guide will meet you at your hotel and will escort you to the Hy-Line Docks where you will board the traditional ferry to the stunning island of Nantucket, affectionately called "The Gray Lady". The atmosphere and charm remains the same as it was 300 years ago. It is a treasure chest filled with history, legends, arts and architecture reflecting the times of the early American whaling era. Upon arrival your guide will point out the restaurants, galleries, shops, and museums that are within walking distance to the dock. You will enjoy a Nantucket Island tour. Lunch and shopping are on your own. Please remember to wear comfortable walking shoes for the cobblestone streets and brick sidewalks the line the Nantucket's downtown area. This evening enjoy a delicious lobster dinner on the mainland. (B D)

DAY 6: Breakfast is included this morning at your hotel. Attend a local

church service this morning. Your local guide will meet you at your hotel and will conduct a tour of Hyannis which will include the John F. Kennedy Memorial, the Korean War Memorial. Hyannisport and a view of St. Francis Xavier Church, the summer parish of the Kennedy Family. (Please remember that this is an active house of worship and there will be certain times that we cannot enter the sanctuary.) Next, you will travel historic Route 6A, the old King's Highway, a scenic byway winding through centuries of Cape Cod history. It winds past hundreds of historic structures which characterize its early development. View the Eastham Windmill, a Cape Cod Lighthouse and drive through the Cape Cod National Seashore area. Sand dunes and the ocean surround you as you approach "Land's End" - Provincetown. You are now at the extreme tip of Cape Cod. Formerly known as the "Province Lands" the pilgrims landed here first before they decided to settle across the bay in Plymouth. Take some time to enjoy the wonderful variety of restaurants, shops, and galleries that make this artists/fishermen village so unique. (B)

DAY 7: Leaving the Cape behind, the autumn splashed roads lead us west to our last overnight stop on our journey. (B)

DAY 8: Homeward bound, filled with thoughts of the sights we have seen, the places we visited, and the treasure trove of memories we have from our Cape Cod experience. (CB)

A Fireside Christmas & Apple Hollar Theater

November 21 - November 22
2 Days
\$297.00 Per Person/Double
\$347.00 Single
\$292.00 Per Person/Triple

Escort: Pam Brenner
\$25.00 Per Person Deposit
\$100.00 Due August 23
Final Payment October 7
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You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

*"We just love these tours!"
Harold & Gen Walters*

*"Highlight of my year!"
Joanne Chapman*

*"Good hotels, fine food, great tour
guide and bus driver. Great travel-
ing companions.."
John & Ann Ybema*

HIGHLIGHTS:

- Jelly Belly Candy Factory Tour
- Fireside's Signature Dinner Buffet
- A Fireside Christmas Show
- Apple Hollar Christmas Show
- Delicious Holiday Turkey Dinner
- 1 Continental Breakfast



DAY 1: For almost twenty years the Fireside Theater has presented the area's most beautiful and original musical revues in celebration of this most joyous time of the year. The Fireside Christmas Show is always gorgeous; always entertaining; always filled with love and inspiration. It always has a new look, always a new sound always new music, and entertainers. What never changes is the Fireside's everlasting dedication to quality and the true meaning of Christmas. While traveling to the Fireside, a stop is made at the world famous Jelly Belly Candy Factory. All aboard the Jelly Belly Train Express for a ride through this facility. This is where the Jelly Beans are made and shipped all over the world. Of course, the Jelly Belly gift shop has sweet samples of the Jelly Beans and other candies made here. Tonight, Master Chef Michael Scott has prepared the famous Fireside Theater Signature Dinner Buffet, certainly one of the best we have ever seen. After this delicious meal, settle in your seats and enjoy the show, "A Fireside Christmas" which will put us all in the holiday spirit. (D)

DAY 2: Let us go back to a holiday on the farm, with food and traditions from the old world, which brings us back in time. Enjoy a wonderful holiday turkey dinner at the Apple Hollar Farms; then again enjoy another wonderful holiday production at the Red Barn Theater. Later, return home filled with holiday memories of our two-day holiday vacation filled with thoughts of this most special time of the year. (CB L)

Christmas in Dixie - Pigeon Forge

IF YOU LIKE THE SHOWS IN BRANSON, YOU WILL LOVE THIS TOUR TO THE SMOKIES!

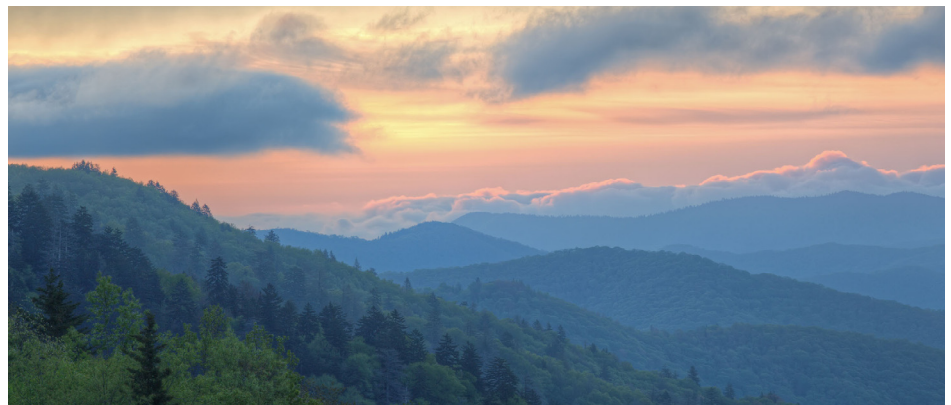
December 3 - December 7
5 Days
\$727.00 Per Person/Double
\$927.00 Single
\$717.00 Per Person/Triple

Escort: Pam Brenner
\$25.00 Per Person Deposit
\$300.00 Due September 2
Final Payment November 1
**BOOK NOW AND
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You may sign up for this tour after final payment, based on availability. Please call 877-793-7430

HIGHLIGHTS:

- Country Tonight Christmas Show
- Dixie Stampede Christmas Dinner Show
- Driving Tour of Smoky Mts. Winterfest of Lights
- The Christmas Place
- Tanger Five Oaks Outlet Center
- Patty Waszak Morning Show
- Holiday show at the Smoky Mountain Opry
- Smith Family Christmas Dinner Show
- Blackwood Brothers Christmas Breakfast Show
- Holiday Dinner Show at the Galt House
- Back to the 50s, 60s, 70s Show
- 3 Continental Breakfasts
- 1 Full Breakfast
- 1 Lunch
- 2 Dinners



DAY 1: Discover the treasures and the magic of the holiday season in Pigeon Forge. The Smoky Mountains Winterfest features millions of twinkling Christmas lights. Spectacular shows and southern hospitality help capture the true meaning of the Christmas season. For those who have traveled on our Christmas in Branson tour, this five-day tour to the Smokies is another great way for you to celebrate the wonderful magic of the holiday season. Our travels lead us south deep in the Kentucky hills.

DAY 2: We travel to Pigeon Forge. Enjoy an included lunch at Applewood Farmhouse. Don't forget to try the delicious homemade apple butter, apple fritters, and Applewood Julep. Enjoy a couple of hours shopping at Tanger Five Oaks Outlet Center. We check into our hotel for a two-night stay. Our holiday entertainment begins tonight at the Dixie Stampede Christmas Dinner Show. The stampede arena is transformed into a true fantasy land complete with Christmas lights, evergreens, poinsettias, old-fashioned holiday costumes and our favorite holiday music. Santa's elves will serve us a delicious four course holiday dinner. Enjoy this spectacular Christmas show and be sure to see the living nativity scene. Holiday magic abounds when the stage opens to a winter wonderland at the Country Music Tonight Christmas Show. See why this show consistently receives more awards than any other show in the Smokies. The talented singers and entertainers will perform popular songs along with many of your favorite holiday songs. (CB L D)

DAY 3: Let's visit the Blackwood Brothers this morning for a Country Jamboree Breakfast Show. The talented Blackwood's have won 8 Grammy Awards, 27 Dove Awards, and 5 All-American Music Awards. Enjoy the harmonious songs, sounds and comedy of the Blackwoods. We visit the fabulous "Christmas Place". You will be amazed at the millions of Christmas decorations. This afternoon we enjoy a matinee performance of "America's Hit Parade" at the Grand Majestic Theatre. This entertaining show features hits from 50s, 60s, and the 70s. Take a nostalgic trip down memory lane and reminisce about the good old days. The holiday season continues at the Smoky Mountain Opry. This is a multi-million dollar Christmas production featuring high flying sugar plum fairies, soaring angels, live reindeer, old St. Nick, and most importantly, the real meaning of Christmas celebrating the birth of Jesus with the area's largest nativity. This incredible cast and talented singers, dancers, live animals and huge band all spotlight the sound of the season. This evening our southern-style buffet dinner is included, just before the curtain goes up at the Smith Family

Dinner Theatre. For the Smith Family, it's all about sharing with the audience their love of life. Their unique blend of country, bluegrass, oldies, rock-n-roll, family comedy, impressions, and audience participation has helped make their show one of the staples of the music theatre community of the Smokies. Their Christmas show is complete with the holiday tunes and beloved Christmas carols sure to get you in the spirit of the season. After the show, enjoy still more holiday festivities with a drive through the Smoky Mountains Winterfest featuring over one million dazzling Christmas lights. (B D)

DAY 4: This day is filled with the sights and sounds of the season. Brighten our morning at the popular Patty Waszak Morning Show. This highly-talented entertainer wows you by playing a wide array of over 30 musical instruments featuring some fun-filled tunes Travel the roads to this evening's performance at the historic Galt House. The holiday dinner and show capture the spirit of the season through the music and magic of the holidays. The Christmas songs help remind us all of the true reason for this holiday season. Not to be missed or soon forgotten is the finale, "O Holy Night"! (CB D)

DAY 5: Return home today filled with the Christmas spirit and great memories of Christmas in Dixie. (CB)

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Day-by day itinerary for the following tours are on our web - www.brennertours.com or call us at 877-793-7430 or 269-793-0100 for brochure. All of these escorted (by Collette) group tours have **BIG SAVINGS** if you book **EARLY** (usually 6 months prior). These tours have air included from Grand Rapids, Michigan. Departing from another airport is possible, price will vary. Please call. Other departure dates are possible. Price will vary. Please call us! Or you can book these tours on our website and use your credit card.

NETHERLANDS, BELGIUM & PARIS - 11 days, May 10, 2013. 13 Meals. \$4,249.00. Save \$250 per person early booking. Spend 2 nights in Amsterdam and Paris; 2 nights in Brussels, and a night in Bruges!

DISCOVER SWITZERLAND, AUSTRIA, AND BAVARIA - 10 days. July 10, 2013. 12 meals. \$4,099.00. Save \$250 per person early booking. Enjoy breathtaking Alpine views with a ride on the Golden Pass Panoramic Train from Montreux to Gstaad.

CANADIAN ROCKIES BY TRAIN - 9 days. August 15, 2013. 13 meals. \$4,799.00. Save \$100.00 per person early booking. Enjoy an overnight journey aboard Via Rail's The Canadian.

ALASKA DISCOVERY - 13 days. June 13, 2013. 22 meals. \$4,999.00 Inside Cabin. Book now to outside and get upgraded to balcony. 5 nights land. Experience 7 nights aboard one of Princess Cruise's fabulous floating resorts, designed to make your stay on board truly memorable.

IRELAND'S COASTAL TREASURES - 9 days. November 7, 2013. 11 Meals. \$3,049.00. Save \$250.00 per person early booking. Enjoy a truly memorable evening of traditional entertainment during an Irish night farewell dinner.

SAN ANTONIO HOLIDAY - 5 days. December 5, 2013. 7 Meals. \$1,749.00. Save \$100.00 per person early booking. Cruise along famous Paseo del Rio and enjoy 122,000 lights that illuminate the river walk during the holiday season.

SOUTH PACIFIC WONDERS, AUSTRALIA & NEW ZEALAND - 15 Days. January 13, 2014. 21 Meals. \$7,199.00. Save \$500.00 per person early booking. Learn about Australia's indigenous culture and throw a boomerang during a visit to Tjapakai Aboriginal Cultural Center.

HAWAIIAN ADVENTURE- 10 Days. February 20, 2014. 13 Meals. \$4,399.00. Save \$300.00 per person early booking. Enjoy 3 nights on each of the three most beautiful islands of Hawaii - Ohau, Kauai, Maui.

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tours all over the world.

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- Guaranteed Departures

BRENNER ESCORTED MOTORCOACH TOUR. Complete a reservation form and mail it to us along with your deposit OR mail us your name, address, phone number, the tour name and date, departure date and deposit.

2012 & 2013 GUARANTEED DEPARTURE

Tours with Travel Partners day by day itinerary on web: Tours all over the world, www.brennertours.com.

DEPOSIT DUE DATE

Only a deposit will hold your reservation. Each tour has a deposit listed. Your deposit is due within five (5) days of making your reservation.

Diabetics should take a lite snack for unexpected delays.

The Gift of Travel

Gives you more to celebrate, memories to cherish and moments to remember. Gift Certificates Available.

Inspirational Moments

On Brenner-Escorted Motorcoach and some Fly-Away Vacations the Escort begins each morning on the coach with a brief devotional and prayer. If the vacation includes a Sunday, we try to include a worship service at a local church for those who wish to attend. Occasionally because of the location or schedule, a short devotion will be conducted on the coach. The devotionals and devotion services are appropriate for people of all denominations.

TRAVEL REQUIREMENTS

Travel to Canada, Europe Mexico, the Caribbean, Australia and New Zealand and the Far East requires a valid Passport. Non-citizens must have a valid passport, visa or alien card which permits re-entry. For Canada: (either a passport, a passport card, OR an enhanced driver's license).

FUEL SURCHARGES

With the rising cost of fuel, there may be surcharges imposed by motorcoach companies, airlines and cruiselines. In the event this occurs, we will need to add these to the cost of the tours affected.

TRAVEL PROTECTION CANCELLATION/INTERRUPTION

Upon receipt of your deposit, this information will be sent to you with your confirmation. It is your decision when to purchase coverage. We recommend the purchase of travel protection within seven days following your deposit. The self-mailer form and enrollment fee are sent to the provider, not to Brenner Vacations. We strongly suggest protecting your investment by purchasing travel protection.

ELIGIBILITY

To fully enjoy your vacation you should be in good physical and mental health. If you have any physical or mental limitations, please advise us of your situation when making your reservation. Travelers who require assistance must be accompanied by an able companion who will provide all necessary assistance. To be fair to all travelers, we reserve the right to decline or remove anyone whose health impacts the safety, welfare or enjoyment of the group. Due to the nature of our vacations, we are unable to accommodate travelers requiring mobility devices other than canes or walkers.

CANCELLATION POLICIES FOR MOTORCOACH VACATIONS

In the event you must cancel your reservation, we must be notified as soon as possible by telephone AND also in writing 55 days prior to departure. Applicable refunds will be processed within 15 business days upon receipt of written cancellation. Per person cancellation fees will apply. Less than 55 days prior to departure will result in a refund less any expenses incurred on the travelers behalf for hotels, tickets, etc. which are non-refundable to Brenner Vacations as well as a per person cancellation fee. Some motorcoach tours (Washington D.C., Nashville, New York City packages for example) have a 60 to 90 day cancellation policy. If sharing a room and your partner cancels or leaves, you will be responsible for the difference between double and single accommodations. If you leave the vacation once in progress any refund will be based on actual costs. Refunds will not be made for unused motorcoach transportation, hotels, attractions, tickets, meals, etc. Any refund will be calculated and issued by our office following the return of the vacation. No-shows are ineligible for refund. Cancellation involving motorcoach, air, rail or cruise will result in a fee. We strongly recommend purchasing trip cancellation/interruption protection. In the event Brenner Vacations cancels a tour you will be notified as soon as possible. You will receive a full refund on all monies paid. Cancellation policies involving some motorcoach, air, rail and cruise vary. Brenner Vacations cannot be responsible for cancellation penalties imposed by airlines and other carriers and suppliers. Cancellation of Cruises, Independent Vacations, All-Inclusive Resorts, etc. are subject to the policy of each supplier.

BRENNER MOTORCOACH VACATIONS INCLUDE

A professionally driven, private, deluxe, smoke and alcohol-free motorcoach, equipped with restroom, air-conditioning, heat, adjustable lounge seats, stereo and public address system, reading lamps, DVD and tinted panoramic viewing windows. Applies to other transportation forms. A professional, knowledgeable escort. Rest stops approximately every two to three hours. Seating rotation

which affords equal opportunity for each traveler to view scenery from different areas of the coach throughout the trip. Baggage handling for one large suitcase per person. Quality hotel accommodations. Additional step-on guides where applicable. Entrance fees for all attractions described in the itinerary.

NOT INCLUDED

Meals not specifically listed. Incidentals (phone calls, etc.) Pre and post tour hotel accommodations. Airport baggage handling. Attractions listed as optional. Excess luggage charges. Gratuities to the Escort, step-on guides and driver. Extending gratuities to the escort and bus driver is a personal choice. Most agencies suggest \$2.00 per day per person.

SAFETY

During participation in tours certain risks and dangers may arise beyond our control including, but not limited to, the hazards of traveling in undeveloped areas, travel by boat, train, automobile, aircraft or other means of transportation; the forces of nature, political unrest and accident or illness in remote regions without means of rapid evacuation or medical facilities. Brenner Vacations will not have liability regarding provision of medical care or the adequacy of any care that may be rendered. It is understood that Brenner Vacations will use its best efforts to ensure that adequate measures are taken.

RESPONSIBILITY

Brenner Vacations acts solely as your agent arranging accommodations for your trip. No liability is assumed in connection with any transportation, restaurants or lodging used during these vacations. We reserve the right to cancel any vacation prior to departure, and in such case, our total obligation will be only to refund all payment toward said vacation. The participant agrees that neither Brenner Vacations nor the affiliates shall be liable for any damage, loss (including personal injury, death, and property loss) or expense occasioned by any act or omission of

any supplier providing tour services, or any insurer of insurance administrator under the Travel Protection Plan, or any other person. The carriers, accommodations and other suppliers providing tour services are independent contractors and are not agents, employees or servants of or joint ventures with Brenner Vacations. All certificates and other travel documents for tour services issued by Brenner Vacations are subject to the terms and conditions specified by the supplier and to the laws of the countries in which the services are supplied. If, after tour departure, the services included in the tour cannot be supplied or there are changes in the itinerary for reasons beyond our control, Brenner Vacations will arrange for the provision of comparable services. Any resulting additional expenses will be payable by travelers and any resulting savings will be refunded by Brenner Vacations to participants.

Baggage Handling

Although every effort is made to handle your luggage carefully, we do not assume liability or accept claims for loss or damage to luggage due to breakage, theft or wear and tear through hotel and group carrier handling. Brenner Vacations is not responsible for lost, stolen or damaged articles, including luggage or personal property.

**BRENNER
TOURS, INC.**
and Travel Services
2535 132nd Ave.
Hopkins, MI 49328



RESERVATIONS MADE EASY!

Simply send in this form with the required deposit amount and your seat is secured for your chosen destination. Once your deposit and reservation are received you will be mailed a confirmation from Brenner Tours that states your remaining balance and due date. This easy reservation process takes all the hassle out of reservations and leaves you free to plan, pack, and dream about your vacation!

RESERVATION FORM *(please print)*

Today's Date _____

Tour Name _____ Tour Date _____

Name _____

(First/Last names of each passenger. Name must be as they appear on passport or photo ID if taking an air rail or cruise.)

Address _____

City _____ State _____ Zip _____ Phone () _____

Special Requests _____

Departure City _____ Accommodations Desired _____ Single _____ Double _____ Triple

Name as you wish it to appear on your name tag if different from above.

Name, address and phone number of traveling companion if different from above)
